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SYNTHESIS AND USE OF INORGANIC POLYMER SENSOR FOR DETECTING NITROAROMATIC (54) Title: **COMPOUNDS** 

where R is a H or an alkyl or aryl group selected from the group consisting of Me or Ph; and where M is selected from the group consisting of Si and Ge

(57) Abstract: A dehydrocoupling polycondensation method for synthesizing polymetalloles including obtaining a dihydrometallole that includes silicon or germanium atoms, designating a reducing agent for preparation of dihydrometallole monomer, measuring a predetermined molar percentage of the reducing agent corresponding to a molar amount of the dihydrometallole, selecting a catalyst, and reacting the catalyst with the dihydrometallole to obtain a polymetallole. A method for detecting an analyte that may be present in ambient air or complex aqueous media including providing a polymer or copolymer containing a metalloid-metalloid backbone, exposing the polymer or copolymer to a suspected analyte or a system suspected of including the analyte, and measuring a quenching of photoluminescence of the metallole polymer or copolymer exposed to the system.



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# SYNTHESIS AND USE OF INORGANIC POLYMER SENSOR FOR DETECTING NITROAROMATIC COMPOUNDS

#### TECHNICAL FIELD

A field of the invention is analyte detection. The instant invention is directed to the synthesis and use of inorganic polymers, namely photoluminescent metallole polymers and copolymers, for detection of nitroaromatic compounds based on photoluminescence quenching.

#### **BACKGROUND ART**

Use of chemical sensors to detect ultra-trace analytes from explosives has been the focus of investigation in recent years owing to the critical importance of detecting explosives in a wide variety of areas, such as mine fields, military bases, remediation sites, and urban transportation areas. Detecting explosive analytes also has obvious applications for homeland security and forensic applications, such as the examination of post-blast residue. Typically these chemical sensors are small synthetic molecules that produce a measurable signal upon interaction with a specific analyte.

Chemical sensors are preferable to other detection devices such as metal detectors because metal detectors frequently fail to detect explosives, such as in the case of the plastic casing of modern land mines. Similarly, trained dogs are both expensive and difficult to maintain. Other detection methods, such as gas chromatography coupled with a mass spectrometer, surface-enhanced Raman, nuclear quadrupole resonance, energy-dispersive X-ray diffraction, neutron activation analysis and electron capture detection are highly selective, but are expensive and not easily adapted to a small, low-power package.

Conventional chemical sensors have drawbacks as well. Sensing TNT and picric acid in groundwater or seawater is important for the detection of buried,



unexploded ordnance and for locating underwater mines, but most chemical sensor detection methods are only applicable to air samples because interference problems are encountered in complex aqueous media. Thus, conventional chemical sensors are inefficient in environmental applications for characterizing soil and groundwater contaminated with toxic TNT at military bases and munitions production and distribution facilities. Also, conventional chemical sensors, such as highly  $\pi$ -conjugated, porous organic polymers, are commonly used as chemical sensors and can be used to detect vapors of electron deficient chemicals, but require many steps to synthesize and are not selective to explosives.

Additionally, current routes for synthesis of polymetalloles use hazardous reagents and are of low efficiency. For example, poly(tetraphenyl)silole has been synthesized by Wurtz-type polycondensation, but the reaction yields are low.

#### DISCLOSURE OF INVENTION

An embodiment of the present invention is a directed device and method for detecting nitroaromatic compounds using an inorganic polymer sensor, namely photoluminescent metallole copolymers. The invention also includes a method for synthesizing an inorganic polymer sensor, namely photoluminescent metallole copolymers.

#### BRIEF DESCRIPTION OF THE DRAWINGS

FIGURE 1 is a model of a polysilole molecule;

- FIG. 2 illustrates a pair of equations for the synthesis of polygermole and polysilole according to an embodiment of the invention;
- FIG. 3 illustrates a pair of equations for the synthesis of silole-germole copolymer according to an embodiment of the invention;
- FIG. 4 illustrates a pair of equations for the synthesis of silole-silane alternating copolymers according to an embodiment of the invention;
- FIG. 5 is a table of the absorption and fluorescence spectra observed in one embodiment of the instant invention and taken at the concentrations of 2 mg/L in THF and 10 mg/L in toluene, respectively;



FIG. 6 is a schematic energy level diagram illustrating energy-levels for polymetalloles and metallole-silane copolymers;

FIG. 7 is a graphical representation of UV-vis absorption spectra in THF (solid line) and fluorescence spectra in toluene (dotted line) for (A) poly(tetraphenyl) germole 2. (B) silole-silane copolymer 4, and (C) germole-silane copolymer 9;

FIGs. 8A and 3B illustrate a HOMO (A) and LUMO (B) of 2.5-diphenylsilole, Ph<sub>2</sub>C<sub>4</sub>SiH<sub>2</sub> from the ab initio calculations at the HF/6-31G\* level;

FIG. 9 is a graphical representation of the fluorescence spectra of polysilole 1 in toluene solution (solid line) and in thin solid film (dotted line);

FIG. 10 is a graphical representation of the quenching of photoluminescence spectra of silole-silane copolymer with (A) nitrobenzene, from top  $2.0 \times 10^{-5}$  M,;  $3.9 \times 10^{-5}$  M,  $7.8 \times 10^{-5}$  M, and  $11.5 \times 10^{-5}$  M, (B) DNT, from top  $1.4 \times 10^{-5}$  M,  $3.9 \times 10^{-5}$  M,  $7.8 \times 10^{-5}$  M, and  $12.4 \times 10^{-5}$  M, (C) TNT, from top  $2.1 \times 10^{-5}$  M,  $4.2 \times 10^{-5}$  M,  $8.1 \times 10^{-5}$  M, and  $12.6 \times 10^{-5}$  M, (D) picric acid, from top  $2.1 \times 10^{-5}$  M,  $4.2 \times 10^{-5}$  M,  $8.0 \times 10^{-5}$  M, and  $12.6 \times 10^{-5}$  M;

FIGs. 11A, 11B and 11C are Stern-Volmer plots; from top polysilole 1, polygermole 2, and silole-silane copolymer 8; (picric acid), (TNT), (DNT), (nitrobenzene); the plots of fluorescence lifetime  $(\tau_0/\tau)$ , shown as inset, are independent of added TNT;

FIG. 12 illustrates fluorescence decays of polysilole 1 for different concentrations of TNT: 0 M, 4.24 x 10<sup>-5</sup> M, 9.09 x 10<sup>-5</sup> M, 1.82 x 10<sup>-4</sup> M;

FIG. 13 illustrates Stern-Volmer plots of polymers (polymer 1), (polymer 5), (polymer 4), (polymer 6), (polymer 2), and — (organic pentiptycene-derived polymer 13), for TNT;

FIG. 14 illustrates a structure of the pentiptycene-derived polymer;

FIG. 15 illustrates highest and lowest photoluminescence quenching efficiency for picric acid (purple), TNT (yellow), DNT (green), and nitrobenzene (blue) showing how the varying polymer response to analyte could be used to distinguish analytes from each other;



FIG. 16 illustrates a comparison of the photoluminescence quenching constants (from Stern-Volmer plots) of polymers 1-12 with different nitroaromatic analytes;

FIG 17 illustrates a plot of log K vs reduction potential of analytes: (polymer 1), (polymer 2), (polymer 3), (polymer 4), (polymer 5), and — (polymer 10);

FIG. 18 illustrates a schematic diagram of electron-transfer mechanism for quenching the photoluminescence of polymetallole by analyte;

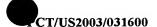
FIG. 19 illustrates an absence of quenching of photoluminescence by polysilole 1 with 4 parts per hundred of THF; and

FIG. 20 illustrates an equation for a catalytic dehyrdocoupling method for synthesizing metallole polymers according to one embodiment of the invention.

#### BEST MODE FOR CARRYING OUT THE INVENTION

The instant invention is directed to the synthesis and use of inorganic polymers, namely photoluminescent metallole polymers and copolymers, for detection of nitroaromatic compounds based on photoluminescence quenching. The invention includes an inexpensive and highly efficient inorganic polymer sensor that can detect the existence of an analyte, namely nitroaromatic compounds such as picric acid (PA, 2,4,6-Trinitrophenol or C<sub>6</sub>H<sub>2</sub>(NO<sub>2</sub>)<sub>3</sub>OH), nitrobenzene (NB or C<sub>6</sub>H<sub>5</sub>NO<sub>2</sub>), 2,4-dinitrotoluene (DNT or C<sub>7</sub>H<sub>6</sub>N<sub>2</sub>O<sub>4</sub>) and 2,4,6-trinitrotoluene (TNT or C<sub>7</sub>H<sub>5</sub>N<sub>3</sub>O<sub>6</sub>) in air, water, or other complex aqueous media. The invention also includes a new method for synthesizing the inorganic polymer.

Photoluminescent metallole copolymers are stable in air, water, acids, common organic solvents, and even seawater containing bioorganisms. Therefore, the inorganic polymer sensor of the instant invention includes the metallole copolymers for detection of analytes in these media. Importantly, the inorganic polymer sensor of the instant invention is insensitive to organic solvents and common environmental interferents, allowing the use of the sensor in a wide variety of environments and applications.



Metalloles (Si) silicon germanium (Ge)-containing are or metallocyclopentadienes that include one-dimensional Si-Si, Ge-Ge, or Si-Ge wires encapsulated with highly conjugated organic ring systems as side chains. Silole and germole dianions (RC)<sub>4</sub>Si<sup>2-</sup> and (RC)<sub>4</sub>Ge<sup>2-</sup>, where R=Ph or Me, have been studied by X-ray crystallography and found to be extensively delocalized. Siloles and germoles are of special interest because of their unusual electronic and optical properties, and because of their possible application as electron transporting materials in devices. Polysilanes and polygermanes containing a metal-metal backbone emit in the near UV spectral region, exhibit high hole mobility, and show high nonlinear optical susceptibility, which makes them efficient photoemission candidates for a variety of optoelectronics applications. These properties arise from a  $\sigma$ - $\sigma$ \* delocalization along the M-M backbones and confinement of the conjugated electrons along the backbone.

Polymetalloles and metallole-silane copolymers are unique in having both a M-M backbone as well as an unsaturated five-membered ring system. These polymers are highly photoluminscent, and are accordingly useful as light emitting diodes (LEDs) or as chemical sensors. Characteristic features of polymetalloles and metallole-silane copolymers include a low reduction potential and a low-lying lowest unoccupied molecular orbital (LUMO) due  $\sigma^*$ - $\pi^*$  conjugation arising from the interaction between the  $\sigma^*$  orbital of silicon or germanium and the  $\pi^*$  orbital of the butadiene moiety of the five membered ring. In addition, the M-M backbones exhibit  $\sigma^*$ - $\sigma^*$  delocalization, which further delocalizes the conjugated metallole  $\pi$  electrons along the backbone. Electron delocalization in these polymers provides a means of amplification, because interaction between an analyte molecule and any position along the polymer chain is communicated throughout the delocalized chain.

Detection may be accomplished by measurement of the quenching of photoluminescence of metallole copolymers by the analyte. Sensitivity of metallole copolymers to the analytes picric acid, TNT, DNT and NB is as follows: PA > TNT > DNT > NB. A plot of log K versus the reduction potential of analytes (NB, DNT, and TNT) for each metallole copolymer yields a linear relationship, indicating that the



mechanism of quenching is attributable to electron transfer from the excited metallole copolymers to the lowest unoccupied orbital of the analyte.

Excitation may be achieved with electrical or optical stimulation. If optical stimulation is used, a light source containing energy that is larger than the wavelength of luminescence emission of the polymer is preferably used. This could be achieved with, for example, a mercury lamp, a blue light emitting diode, or an ultraviolet light emitting diode.

FIG. 1 illustrates a space filling model structure of polysilole 1, which features a Si-Si backbone inside a conjugated ring system of side chains closely packed to yield a helical arrangement. FIG. 2 illustrates polymers 1 and 2, FIG. 3 illustrates polymer 3, and FIG. 4 illustrates copolymers 4-12. A similar means of amplification is available to quantum-confined semiconductor nanocrystallites, via a three-dimensional crystalline network, where the electron and hole wave functions are delocalized throughout the nanocrystal.

A conventional method for preparing polymetalloles and metallole copolymers is Wurtz-type polycondensation. The syntheses of polygermole and polysiloles, and other copolymers are analogous to one another, as illustrated in equation 1 in FIG. 2, and employ the Wurtz-type polycondensation. However, yields from this method of synthesis are low (ca. ~30%). Thus, Wurtz-type polycondensation is not well-suited to large-scale production.

Embodiments of the instant invention include alternative methods for synthesizing polymetalloles that use catalytic dehydrocoupling of dihydrosiloles with a catalyst as an attractive alternative to Wurtz-type polycondensation. Bis(cyclopentadienyl) complexes of Group 4 have been extensively studied and shown to catalyze the dehydrocoupling of hydrosilanes to polysilanes for the formation of Si-Si bonds. However, only the primary organosilanes react to give polysilane. Secondary and tertiary silanes give dimers or oligomers in low yield. It has been reported that the reactivity decreases dramatically with increasing substitution at the silicon atom, since reactions catalyzed by metallocenes are typically very sensitive to steric effects. Mechanisms for dehydrogenative coupling of silanes have also been extensively investigated, which involves σ-bond metathesis.



Embodiments of the instant invention include catalytic dehydrocoupling of dihydrosiloles and dihydrogermoles with a catalyst. In one embodiment, the invention includes catalytic dehydrocoupling polycondensation of dihydro(tetraphenyl)silole or dihydro(tetraphenyl)germole with 1-5 mol % of Wilkinson's catalyst, Rh(PPh<sub>3</sub>)<sub>3</sub>Cl, or Pd(PPh<sub>3</sub>)<sub>4</sub>, as illustrated in FIG. 2, or 0.1-0.5 mol % of H<sub>2</sub>PtCl<sub>6</sub> xH<sub>2</sub>O in conjuction with 2-5 equivalents of allylamine, as illustrated in FIG. 20. The latter reactions produce the respective polysilole or polygermole in high yield (ca. 80-90%). By <sup>1</sup>H NMR spectroscopy, the monomer, dihydrometallole, was completely consumed in the reaction. Molecular weights (M<sub>w</sub>) of 4000~6000 are obtained, similar to those obtained by the Wurtz-type polycondensation (ca. ~30%).

Turning now to FIG. 3, silole-germole alternating copolymer 3, in which every other silicon or germanium atom in the polymer chain is also part of a silole or germole ring, was synthesized from the coupling of dichloro(tetraphenyl)germole and is obtained in 39% dilithio(tetraphenyl)silole. The latter dichlorotetraphenylsilole by reduction with lithium, as illustrated in the equation of FIG. 3. The molecular weight of the silole-germole copolymer,  $M_w = 5.5 \times 10^3$ ,  $M_n =$ 5.0 X 10<sup>3</sup> determined by SEC (size exclusion chromatography) with polystyrene standards, is similar to that of polysiloles or polygermoles. All of the polymetalloles are extended oligomers with a degree of polymerization of about 10 to 16, rather than a true high M<sub>w</sub> polymer; however, they can be cast into a thin film from solution and show polymer-like properties.

Also illustrated in FIG. 4 are silole-silane alternating copolymers 4, 5, 6, 7, 8, which were also prepared from coupling of the silole dianion (Ph<sub>4</sub>C<sub>4</sub>Si)Li<sub>2</sub> with the corresponding silanes. Germole-silane alternation copolymers 9, 10, 11, 12 were also synthesized from the coupling of the germole dianion (Ph<sub>4</sub>C<sub>4</sub>Ge)Li<sub>2</sub> with the corresponding silanes, as illustrated in FIG. 4. These reactions generally employ reflux conditions in tetrahydrofuran under an argon atmosphere for about 72 hours. Some silole-silane copolymers have been synthesized previously and shown to be electroluminescent. Metallole-silane copolymers were developed so that they could be easily functionalized along the backbone by hydrosilation. The molecular weight



of metallole-silane copolymers,  $M_w = 4.1 \times 10^3 \sim 6.2 \times 10^3$ ,  $M_n = 4.1 \times 10^3 \sim 5.4 \times 10^3$  determined by SEC, is similar to that of the polymetalloles.

The molecular weights and polydisperity indices (PDI) of polymers 1-12 (FIG. 4) determined by gel permeation chromatography (GPC) are illustrated in Table 1 of FIG. 5.

#### Absorption and Fluorescence

The UV-vis absorption and fluorescence spectral data for polymers 1-12 are also illustrated in Table 1 of FIG. 5. The poly(tetraphenyl)metalloles 1-3 and tetraphenylmetallole-silane copolymers 4-12 exhibit three absorption bands, which are ascribed to the  $\pi$ - $\pi$ \* transition in the metallole ring and the  $\sigma$ -( $\sigma$ \*+  $\pi$ \*) and  $\sigma$ - $\sigma$ \* transitions in the M-M backbone. FIG. 6 illustrates a schematic energy-level diagram for polymetalloles and metallole-silane copolymers.

UV-vis absorption in THF (solid line) and fluorescence spectra in toluene (dotted line) for poly(tetraphenygermole) 2, silole-silane copolymer 4 and germole-silane copolymer 9 are shown in FIG. 7. Absorptions at a wavelength of about 370 nm for the poly(tetraphenylmetallole)s 1-3 and tetraphenylmetallole-silane copolymers 4-12 are ascribed to the metallole  $\pi$ - $\pi$ \* transition of the metallole moiety, which are about 89 to 95 nm red-shifted relative to that of oligo[1,1- (2,3,4,5-tetramethylsilole)] ( $\lambda_{max} = 275$  nm) and are about 75 to 81 nm red-shifted relative to that of oligo[1,1-(2,5-dimethyl-3,4-diphenylsilole)] ( $\lambda_{max} = 289$  nm). These red shifts are attributed to an increasing main chain length and partial conjugation of the phenyl groups to the silole ring.

FIG. 8 shows the HOMO (A) and LUMO (B) of 2,5-diphenylsilole, Ph2C4SiH2, from the *ab initio* calculations at the HF/6-31G\* level. Phenyl substituents at the 2,5 metallole ring positions may  $\pi$ -conjugate with the metallole ring LUMO. Second absorptions at wavelengths of 304 to 320 nm for the poly(tetraphenylmetallole)s 2-3 and tetraphenylmetallole-silane copolymers 4-12 are assigned to the  $\sigma$  - ( $\sigma_2$ \* +  $\pi$ \*) transition, which parallels that of the poly(tetraphenyl)silole 1.

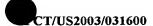


Polymetallole 1-2 and silole-silane copolymers 4-7 exhibit one emission band ( $\lambda_{max}$ , 486 to 513 nm) when excited at 340 nm, whereas the others exhibit two emission bands with  $\lambda_{max}$  of 480-510 nm and 385-402 nm. The ratios of the two emission intensities are not concentration dependent, which indicates that the transition does not derive from an excimer. Emission peaks for germole-silane copolymers 9-12 are only 2 to 33 nm blue-shifted compared to the other polymers. FIG. 9 shows fluorescence spectra of the poly(tetraphenyl)silole in toluene solution (solid line) and in the solid state (dotted line). The bandwidth of the emission spectrum in solution is slightly larger than in the solid state. There is no shift in the maximum of the emission wavelength. This suggests that the polysilole exhibits neither  $\pi$ -stacking of polymer chains nor excimer formation.

The angles of C-M-C of dihydro(tetraphenyl)silole and dihydro(tetraphenyl)germole are 93.11° on C-Si-C and 89.76° on C-Ge-C, respectively. Polymerization might take place, since the tetraphenylmetalloles have small angles at C-M-C in the metallocyclopentadiene ring, which results in less steric hindrance at the metal center. In addition, the bulky phenyl groups of silole might prevent the formation of cyclic hexamer, which is often problematic in polysilane syntheses. Cyclic polymetallole product formation was not observed.

#### Fluorescence Quenching With Nitroaromatic Analytes

The method of detection of the instant invention includes using a chemical sensor, namely a variety of photoluminscent copolymers having a metalloid-metalloid backbone such as Si-Si, Si-Ge, or Ge-Ge. While polymetalloles in various forms may be used to detect analytes, one embodiment includes casting a thin film of the copolymers is employed in detecting the analyte, e.g., picric acid, DNT, TNT and nitrobenzene. Detection is achieved by measuring the quenching of the photoluminescence of the copolymer by the analyte. Accordingly, the instant invention contemplates use of the polymetallole polymers and copolymers in any form susceptible to measurement of photoluminescence quenching. For example, since it is possible to measure fluorescence of solutions, other embodiments of the instant method of detection may optionally include a polymetallole in solution phase, where powdered bulk polymer is dissolved in solution. Yet another embodiment includes



producing a colloid of the polymer, which is a liquid solution with the polymer precipitated and suspended as nanoparticles.

The detection method involves measurement of the quenching of photoluminescence of the polymetalloles 1-3 and metallole-silane copolymers 4-12 by the analyte, such as a toluene solution (using a Perkin-Elmer LS 50B fluorescence spectrometer, 340 nm excitation wavelength). For example, turning now to FIG. 10, when used to detect TNT, fluorescence spectra of a toluene solution of the metallole copolymers were obtained upon successive addition of aliquots of TNT. Photoluminescence quenching of the polymers 1-12 in toluene solutions were also measured with nitrobenzene, DNT, TNT and nitrobenzene. The relative efficiency of photoluminescence quenching of metallole copolymers is unique for TNT, DNT, and nitrobenzene, respectively, as indicated in FIG. 10 by the values of K determined from the slopes of the steady-state Stern-Volmer plots. FIG. 10 demonstrates that each copolymer has a unique ratio of quenching efficiency to the corresponding analyte.

The purity of the TNT sample was found to be important to obtain reproducible results. It was synthesized by nitration of dinitrotoluene and recrystallized twice from methanol. A third recrystallization produces the same results as the twice-recrystallized material. When the quenching experiment was undertaken without recrystallization of TNT, higher (ca. 10 x) quenching percentages are obtained. Presumably, impurities with higher quenching efficiencies are present in crude TNT.

The Stern-Volmer equation, which is  $(I_O/I)-1 = K_{SV}[A]$ , is used to quantify the differences in quenching efficiency for various analytes. In this equation,  $I_O$  is the initial fluorescence intensity without analyte, and I is the fluorescence intensity with added analyte of concentration [A], and  $K_{SV}$  is the Stern-Volmer constant.

FIG. 11 shows the Stern-Volmer plots of polysilole 1, polygermole 2, and silole-silane copolymer 8 for each analyte. A linear Stern-Volmer relationship was observed in all cases, but the Stern-Volmer plot for picric acid exhibits an exponential dependence when its concentration is higher than 1.0 x 10<sup>-4</sup> M. A linear Stern-Volmer relationship may be observed if either static or dynamic quenching



process is dominant. Thus, in the case of higher concentrations of picric acid, the two processes may be competitive, which results in a nonlinear Stern-Volmer relationship. This could also arise from aggregation of analyte with chromophore.

Photoluminescence may arise from either a static process, by the quenching of a bound complex, or a dynamic process, by collisionally quenching the excited state. For the former case,  $K_{SV}$  is an association constant due to the analyte-preassociated receptor sites. Thus, the collision rate of the analyte is not involved in static quenching and the fluorescence lifetime is invariant with the concentration of analyte. With dynamic quenching, the fluorescence lifetime should diminish as quencher is added.

A single "mean" characteristic lifetime (τ) for polymetalloles and metallole-silane copolymers 1-12 has been measured and summarized in Table 1 of FIG. 5. Luminescence decays were not single-exponential in all cases. Three lifetimes were needed to provide an acceptable fit over the first few nanoseconds. amplitudes of the three components were of comparable importance (the solvent blank made no contribution). These features suggest that the complete description of the fluorescence is actually a continuous distribution of decay rates from a heterogeneous collection of chromophore sites. Because the oligomers span a size distribution, this behavior is not surprising. The mean lifetime parameter reported is an average of the three lifetimes determined by the fitting procedure, weighted by their relative amplitudes. This is the appropriate average for comparison with the "amount" of light emitted by different samples under different quenching conditions, as has been treated in the literature. Given this heterogeneity, possible long-lived luminescence that might be particularly vulnerable to quenching has been a concern. measurements with a separate nanosecond laser system confirmed that there were no longer-lived processes other than those captured by the time-correlated photon counting measurement and incorporated into Table 1 of FIG. 5.

It is notable that polysilole 1 and silole-silane copolymers 4-8 have about 3 to 11 times longer fluorescence lifetimes than polygermole 2 and germole-silane copolymers 9-12. Fluorescence lifetimes in the thin films (solid state) for polysilole 1 and polygermole 2 are 2.5 and 4.2 times longer than in toluene solution,



respectively. The fluorescence lifetimes as a function of TNT concentration were also measured and are shown in the inset of Figure 11 for polymers 1, 2, and 8. No change of mean lifetime was observed by adding TNT, indicating that the static quenching process is dominant for polymetalloles and metallole-silane copolymers 1-12 (FIG. 12). Some issues with such analyses have been discussed in the literature. This result suggests that the polymetallole might act as a receptor and a TNT molecule would intercalate between phenyl substituents of the metallole moieties (FIG. 1).

For chemosensor applications, it is useful to have sensors with varied responses. Each of the 12 polymers exhibits a different ratio of the photoluminescence quenching for picric acid, TNT, DNT, and nitrobenzene and a different response with the same analyte. The use of sensor arrays is inspired by the performance of the olfactory system to specify an analyte. FIG. 13 displays the Stern-Volmer plots of polymers 1, 2, 4, 5, and 6 for TNT, indicating that the range of photoluminescence quenching efficiency for TNT is between  $2.05 \times 10^3$  and  $4.34 \times 10^3$  M<sup>-1</sup>. The relative efficiencies of photoluminescence quenching of poly(tetraphenylmetallole)s 1-3 and tetraphenyl-metallole-silane copolymers 4-12 were obtained for picric acid, TNT, DNT, and nitrobenzene, as indicated by the values of Ksv determined from the slopes of the steady-state Stern-Volmer plots and summarized in Table 1 of FIG. 5. Polymer 13, which is illustrated in FIG. 14, is an organic pentiptycene-derived polymer for comparison. The metallole copolymers are more sensitive to TNT than the organic pentiptycene-derived polymers in toluene solution. For example, polysilole 1 (4.34 x 10<sup>3</sup> M<sup>-1</sup>) has about a 370% better quenching efficiency with TNT than organic pentiptycene-derived polymer (1.17 x 10<sup>3</sup> M<sup>-1</sup>).

The trend in Stern-Volmer constants usually reflects an enhanced charge-transfer interaction from metallole polymer to analyte. For example, the relative efficiency of photoluminescence quenching of polysilole 1 is about 9.2:3.6:2.0:1.0 for picric acid, TNT, DNT, and nitrobenzene, respectively. Although polysilole 1 shows best photoluminescence quenching efficiency for picric acid and TNT, polymer 9 and 5 exhibit best quenching efficiency for DNT and nitrobenzene, respectively. (FIG. 15) Polygermole 2 has the lowest quenching efficiency for all analytes. Since the polymers 1-12 have similar molecular weights, the range of



quenching efficiencies with the same analyte would be expected to be small. Polysilole 1 (11.0 x  $10^3$  M<sup>-1</sup> and 4.34 x $10^3$  M<sup>-1</sup>) exhibits 164% and 212% better quenching efficiency than polygermole 2 (6.71 x  $10^3$  M<sup>-1</sup> and 2.05 x  $10^3$  M<sup>-1</sup>) with picric acid and TNT, respectively. Polymer 9 (2.57 x  $10^3$  M<sup>-1</sup>) has 253% better quenching efficiency than polymer 2 (1.01 ×  $10^3$  M<sup>-1</sup>) with DNT. Polymer 5 (1.23 x  $10^3$  M<sup>-1</sup>) has 385% better quenching efficiency than metallole polymer 2 (0.32 x  $10^3$  M<sup>-1</sup>) with nitrobenzene. FIG. 16 illustrates how an analyte might be specified using an array of multi-sensors.

FIG. 17 shows a plot of log Ksv vs. reduction potential of analytes. All metallole polymers exhibit a linear relationship, even though they have different ratios of photoluminescence quenching efficiency to analytes. This result indicates that the mechanism of photoluminescence quenching is primarily attributable to electron transfer from the excited metallole polymers to the LUMO of the analyte. Because the reduction potential of TNT (-0.7 V vs NHE) is less negative than that of either DNT (-0.9 V vs NHE) or nitrobenzene (-1.15 V vs NHE), it is detected with highest sensitivity. A schematic diagram of the electron-transfer mechanism for the quenching of photoluminescence of the metallole polymers with analyte is shown in FIG. 18. Optical excitation produces an electron-hole pair, which is delocalized through the metallole copolymers. When an electron deficient molecule, such as TNT is present, electron-transfer quenching occurs from the excited metallole copolymer to the LUMO of the analyte. The observed dependence of Ksv on analyte reduction potential suggests that for the static quenching mechanism, the polymer-quencher complex luminescence intensity depends on the electron acceptor ability of the quencher. An alternative explanation would be that the formation constant (Ksv) of the polymerquencher complex is dominated by a charge-transfer interaction between polymer and quencher and that the formation constant increases with quencher electron acceptor ability.

An important aspect of the metallole copolymers is their relative insensitivity to common interferents. Control experiments using both solutions and thin films of metallole copolymers (deposited on glass substrates) with air displayed no change in the photoluminescence spectrum. Similarly, exposure of metallole



copolymers both as solutions and thin films to organic solvents such as toluene, THF, and methanol or the aqueous inorganic acids  $H_2SO_4$  and HF produced no significant decrease in photoluminescence intensity. Figure 19 shows that the photoluminescence spectra of polysilole 1 in toluene solution display no quenching of fluorescence with 4 parts per hundred of THF. The ratio of quenching efficiency of polysilole 1 with TNT vs benzoquinone is much greater than that of polymer 13. The Ksv value of 4.34 x  $10^3 \text{ M}^{-1}$  of polysilole 1 for TNT is 640% greater than that for benzoquinone (Ksv = 674 M<sup>-1</sup>). The organic polymer 13, however, only exhibits a slightly better quenching efficiency for TNT (Ksv = 1.17 x  $10^3 \text{ M}^{-1}$ ) (ca. 120%) compared to that (Ksv = 998 M<sup>-1</sup>) for benzoquinone. This result indicates that polysilole 1 exhibits less response to interferences and greater response to nitroaromatic compounds compared to the pentiptycene-derived polymer 13.

# Statistical Estimates of Detection Limit from Extrapolation of Stern-Volmer Quenching Data:

From Stern-Volmer Quenching Data:

Of log(Io/I) - 1 vs [TNT] in ppb.

This corresponds to an extrapolated detection limit of ~1.5 ppt for instant detection with our fluorescence spectrometer at the 95% confidence limit. Of course, this is for solution data and with a spectrometer, which is not optimized for detection at a single wavelength.

### Example

All synthetic manipulations were carried out under an atmosphere of dry dinitrogen gas using standard vacuum-line Schlenk techniques. All solvents were degassed and purified prior to use according to standard literature methods: diethyl ether, hexanes, tetrahydrofuran, and toluene purchased from Aldrich Chemical Co. Inc. were distilled from sodium/benzophenone ketal. Spectroscopic grade of toluene from Fisher Scientific was used for the fluorescent measurement. NMR grade deuteriochloroform was stored over 4 Å molecular sieves. All other reagents (Aldrich, Gelest) were used as received or distilled prior to use. NMR data were collected with Varian Unity 300, 400, or 500 MHz spectrometers (300.1 MHz for <sup>1</sup>H NMR, 75.5 MHz for <sup>13</sup>C NMR and 99.2 MHz for <sup>29</sup>Si NMR) and all NMR



chemical shifts are reported in parts per million (δ ppm); downfield shifts are reported as positive values from tetramethylsilane (TMS) as standard at 0.00 ppm. The <sup>1</sup>H and <sup>13</sup>C chemical shifts are reported relative to CHCl<sub>3</sub> (δ 77.0 ppm) as an internal standard, and the <sup>29</sup>Si chemical shifts are reported relative to an external TMS standard.

NMR spectra were recorded using samples dissolved in CDCl<sub>3</sub>, unless otherwise stated, on the following instrumentation. <sup>13</sup>C NMR were recorded as proton decoupled spectra, and <sup>29</sup>Si NMR were recorded using an inverse gate pulse sequence with a relaxation delay of 30 seconds. The molecular weight was measured by gel permeation chromatography using a Waters Associates Model 6000A liquid chromatograph equipped with three American Polymer Standards Corp. Ultrastyragel columns in series with porosity indices of 10<sup>3</sup>, 10<sup>4</sup>, and 10<sup>5</sup> Å, using freshly distilled THF as eluent.

The polymer was detected with a Waters Model 440 ultraviolet absorbance detector at a wavelength of 254 nm, and the data were manipulated using a Waters Model 745 data module. Molecular weight was determined relative to calibration from polystyrene standards. Fluorescence emission and excitation spectra were recorded on a Perkin-Elmer Luminescence Spectrometer LS 50B. Monomers, 1,1-dichloro-2,3,4,5-tetraphenylsilole, 1,1-dichloro-2,3,4,5-tetraphenylgermole, 1,1-dilithio-2,3,4,5-tetraphenylgermole were synthesized by following the procedures described in the literature. All reactions were performed under Ar atmosphere.

Polymetalloles 5,6, and 7 were synthesized by following the procedures described in the literature.

Preparation of silole-silane copolymers, (silole-SiR<sup>1</sup>R<sup>2</sup>)<sub>n</sub>: Stirring of 1,1-dichloro-2,3,4,5-tetraphenylsilole (5.0 g, 11.0 mmol) with lithium (0.9 g, 129.7 mmol) in THF (120 mL) for 8 h at room temperature gave a dark yellow solution of silole dianion. After removal of excess lithium, 1mol equiv of corresponding silanes, R<sup>1</sup>R<sup>2</sup>SiCl<sub>2</sub>(11.0 mmol) was added slowly to a solution of tetraphenylsilole dianion, and stirred at room temperature for 2 hours. The resulting mixture was refluxed for 3 days. The reaction mixture was cooled to room



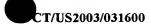
temperature and quenched with methanol. Then the volatiles were removed under reduced pressure. THF (20 mL) was added to the residue and polymer was precipitated by slow addition of the solution into 700 mL of methanol. The third cycle of dissolving-precipitation followed by freeze-drying gave the polymer as yellow powder.

For (silole)<sub>n</sub>(SiMeH)<sub>m</sub>(SiPhH)<sub>o</sub>, each 5.5 mmol of SiMeHCl<sub>2</sub> and SiPhHCl<sub>2</sub> were slowly added into a THF solution of silole dianion. In case of (silole-SiH<sub>2</sub>)<sub>m</sub>, after addition of the xylene solution of SiH<sub>2</sub>Cl<sub>2</sub> (11.0 mmol), the resulting mixture was stirred for 3 days at room temperature instead of refluxing.

Selected data for (silole-SiMeH)<sub>n</sub>, 1; Yield = 2.10 g (44.5%); <sup>1</sup>H NMR (300.134 MHz, CDCl<sub>3</sub>):  $\delta$  = -0.88-0.60 (br. 3H, Me), 3.06-4.89 (br. 1H, Si<u>H</u>), 6.16-7.45 (br. 20H, Ph); <sup>13</sup>C{H} NMR (75.469 MHz, CDCl<sub>3</sub>):  $\delta$  = 0.61-1.69 (br. Me), 123.87-131.75, 137.84-145.42, 153.07-156.73 (br. m, Ph); <sup>29</sup>Si NMR (71.548 MHz, inversed gated decoupling, CDCl<sub>3</sub>):  $\delta$  = -29.22 (br. silole), -66.61 (br. <u>Si</u>MeH). GPC: Mw = 4400, Mw/Mn = 1.04. Fluorescence (conc. = 10mg/L);  $\lambda$ <sub>em</sub> = 492 nm at  $\lambda$ <sub>ex</sub> = 340 nm.

Selected data for (silole-SiPhH)<sub>n</sub>, 2; Yield = 2.00 g (37.0%); <sup>1</sup>H NMR (300.134 MHz, CDCl<sub>3</sub>):  $\delta$  = 3.00-4.00 (br. 1H, Si<u>H</u>), 6.02-7.97 (br. 20H, Ph); <sup>13</sup>C{H} NMR (75.469 MHz, CDCl<sub>3</sub>):  $\delta$  = 123.64-143.98, 152.60-157.59 (br. m, Ph); <sup>29</sup>Si NMR (71.548 MHz, inversed gated decoupling, CDCl<sub>3</sub>):  $\delta$  = -37.51 (br. silole), -71.61 (br. <u>Si</u>PhH). GPC: Mw = 4500, Mw/Mn = 1.09, determined by SEC with polystyrene standards; Fluorescence (conc. = 10mg/L);  $\lambda_{em}$  = 487 nm at  $\lambda_{ex}$  = 340 nm.

Selected data for (silole)<sub>n</sub>(SiMeH)<sub>0.5n</sub>(SiPhH)<sub>0.5n</sub>, **3**; Yield = 2.10 g (41.5%); <sup>1</sup>H NMR (300.134 MHz, CDCl<sub>3</sub>):  $\delta = -0.67$ -0.40 (br. 3H, Me), 3.08-4.98 (br. 2H, Si<u>H</u>), 6.00-7.82 (br. 55H, Ph); <sup>13</sup>C{H} NMR (75.469 MHz, CDCl<sub>3</sub>):  $\delta = -0.85$ -1.76 (br. Me), 122.06-147.25, 153.11-157.26 (br. m, Ph); <sup>29</sup>Si NMR (71.548 MHz, inversed gated decoupling, CDCl<sub>3</sub>):  $\delta = -28.61$  (br. silole), -59.88 (br. <u>Si</u>MeH and <u>Si</u>PhH). GPC: Mw = 4800, Mw/Mn = 1.16, determined by SEC with polystyrene standards; Fluorescence (conc. = 10mg/L);  $\lambda_{em} = 490$  nm at  $\lambda_{ex} = 340$  nm.



Selected data for (silole-SiH<sub>2</sub>)<sub>n</sub>, 4; Yield = 2.05 g (44.9%); <sup>1</sup>H NMR (300.134 MHz, CDCl<sub>3</sub>):  $\delta$  = 3.00-4.96 (br. 2H, Si $\underline{H}_2$ ), 6.12-7.72 (br. 20H, Ph); <sup>13</sup>C{H} NMR (75.469 MHz, CDCl<sub>3</sub>):  $\delta$  = 122.08-132.78, 136.92-146.25, 152.81-160.07 (br. m, Ph); <sup>29</sup>Si NMR (71.548 MHz, inversed gated decoupling, CDCl<sub>3</sub>):  $\delta$  = -30.95 (br. silole), -51.33 (br.  $\underline{Si}$ H<sub>2</sub>). ratio of n : m = 1.00 : 0.80; GPC:  $\underline{Mw}$  = 4600,  $\underline{Mw}$ / $\underline{Mn}$  = 1.14, determined by SEC with polystyrene standards; Fluorescence (conc. = 10mg/L);  $\lambda_{em}$  = 499 nm at  $\lambda_{ex}$  = 340 nm.

Selected data for (silole-SiPh<sub>2</sub>)<sub>n</sub>, 5; Yield = 2.93 g (47.0%); <sup>1</sup>H NMR (300.134 MHz, CDCl<sub>3</sub>):  $\delta = 6.14$ -7.82 (br. 20H, Ph); <sup>13</sup>C{H} NMR (75.469 MHz, CDCl<sub>3</sub>):  $\delta = 122.08$ -146.25 (br. m, Ph), 152.81-160.07 (silole ring); GPC: Mw = 5248, Mw/Mn = 1.05, determined by SEC with polystyrene standards; Fluorescence (conc. = 10mg/L);  $\lambda_{em} = 492$  nm at  $\lambda_{ex} = 340$  nm.

# Preparation of germole-silane copolymers, (germole-SiR<sup>1</sup>R<sup>2</sup>)<sub>n</sub>:

The procedure for synthesizing all germole-silane copolymers was similar to that for silole-silane copolymers. For (germole)<sub>n</sub>(SiMeH)<sub>0.5n</sub>(SiPhH)<sub>0.5n</sub>, each 5.0 mmol of SiMeHCl<sub>2</sub> and SiPhHCl<sub>2</sub> were added slowly into a THF solution of germole dianion. The resulting mixture was stirred for 3 days at room temperature.

Selected data for (germole-SiMeH)<sub>n</sub>, 6; Yield = 2.03 g (43%); <sup>1</sup>H NMR (300.134 MHz, CDCl<sub>3</sub>):  $\delta$  = -0.21-0.45 (br. 2.4H, Me), 5.14-5.40 (br. 0.8H, Si<u>H</u>), 6.53-7.54 (br. 20H, Ph); <sup>13</sup>C{H} NMR (75.469 MHz, CDCl<sub>3</sub>):  $\delta$  = -9.70 - -8.15 (br. Me), 125.29-130.94, 139.08-148.12, 151.29-152.88 (br. m, Ph); <sup>29</sup>Si NMR (71.548 MHz, inversed gated decoupling, CDCl<sub>3</sub>):  $\delta$  = -50.40 (br. <u>Si</u>MeH); GPC: Mw = 4900, Mw/Mn = 1.12, determined by SEC with polystyrene standards; UV (conc. = 10mg/L);  $\delta$ <sub>abs</sub> = 296, 368 nm; Fluorescence (conc. = 10mg/L);  $\lambda$ <sub>em</sub> = 401, 481 nm at  $\lambda$ <sub>ex</sub> = 340 nm.

Selected data for (germole-SiPhH)<sub>n</sub>, 7; Yield = 2.13 g (40%); <sup>1</sup>H NMR (300.134 MHz, CDCl<sub>3</sub>):  $\delta$  = 4.71 (br. 1.0H, Si<u>H</u>), 6.30-7.60 (br. 25H, Ph); <sup>13</sup>C{H} NMR (75.469 MHz, CDCl<sub>3</sub>):  $\delta$  = 125.50-144.50, 151.50-153.00 (br. m, Ph); <sup>29</sup>Si NMR (71.548 MHz, inversed gated decoupling, CDCl<sub>3</sub>):  $\delta$  = -56.81 (br. <u>Si</u>PhH).; GPC: Mw = 4400, Mw/Mn = 1.06, determined by SEC with polystyrene standards;



UV (conc. = 10mg/L);  $\lambda_{abs}$  = 294, 362 nm; Fluorescence (conc. = 10mg/L);  $\lambda_{em}$  = 401, 486 nm at  $\lambda_{ex}$  = 340 nm.

Selected data for (germole)<sub>n</sub>(SiMeH)<sub>0.5n</sub>(SiPhH)<sub>0.5n</sub>, **8**; Yield = 2.01 g(40%); <sup>1</sup>H NMR (300.134 MHz, CDCl<sub>3</sub>):  $\delta$  = -0.04-0.42 (br. 3H, Me), 4.94 (br. 2H, Si<u>H</u>), 6.33-7.66 (br. 25H, Ph); <sup>13</sup>C{H} NMR (75.469 MHz, CDCl<sub>3</sub>):  $\delta$  = 124.31-130.66, 138.43-152.54 (br. m, Ph); <sup>29</sup>Si NMR (71.548 MHz, inversed gated decoupling, CDCl<sub>3</sub>):  $\delta$  = -63.01 (br. <u>Si</u>MeH and <u>Si</u>PhH): 0.71; GPC: Mw = 4100, Mw/Mn = 1.06, determined by SEC with polystyrene standards; UV (conc. = 10mg/L);  $\lambda_{abs}$  = 290, 364 nm; Fluorescence (conc. = 10mg/L);  $\lambda_{em}$  = 399, 483 nm at  $\lambda_{ex}$  = 340 nm.

Selected data for (germole-SiPh<sub>2</sub>)<sub>n</sub>, 9; Yield = 3.23 g (48%); <sup>1</sup>H NMR (300.134 MHz, CDCl<sub>3</sub>):  $\delta = 6.21$ -7.68 (br. 30H, Ph); <sup>13</sup>C{H} NMR (75.469 MHz, CDCl<sub>3</sub>):  $\delta = 125.15$ -141.40 (br. m, Ph), 151.12-153.99 (germole ring carbon); GPC: Mw = 5377, Mw/Mn = 1.09, determined by SEC with polystyrene standards; UV (conc. = 10 mg/L);  $\lambda_{abs} = 298$ , 366 nm; Fluorescence (conc. = 10 mg/L);  $\lambda_{em} = 400$ , 480 nm at  $\lambda_{ex} = 340$  nm.

Preparations for other metallole-silane and metallole-germane copolymers such as tetraalkylmetallole –silane copolymers and tetraarylmetallole-germane copolymers can be prepared by the above method described.

Preparation of Poly(tetraphenyl)silole and Poly(tetraphenyl)germole by Catalytic Dehydrocoupling - Preparation of polymetallole: 1,1-dihydro-2,3,4,5-tetraphenylsilole or germole were prepared from the reduction of 1,1-dichloro-2,3,4,5-tetraphenylsilole or germole with 1mol equiv of LiAlH<sub>4</sub>. Reaction conditions for preparing the polygermole are the same as those for polysilole. 1,1-dihydro-2,3,4,5-tetraphenylsilole (1.0 g, 2.59 mmol) and 1-5 mol % of RhCl(PPh<sub>3</sub>)<sub>3</sub> or Pd(PPh<sub>3</sub>)<sub>4</sub> in toluene (10 mL) were placed under an Ar atmosphere and degassed through 3 freeze-pump-thaw cycles. The reaction mixture was vigorously refluxed for 72 h. The solution was passed rapidly through a Florisil column and evaporated to dryness under Ar atmosphere. 1 mL of THF was added to the reaction mixture and the resulting solution was then poured into 10 mL of



methanol. Poly(tetraphenyl)silole, 1, was obtained as a pale yellow powder after the third cycle of dissolving-precipitation followed by freeze-drying. An alternative method for poly(tetraphenyl)silole preparation is as follows. 1,1-dihydro-2,3,4,5tetraphenylsilole (1.0 g, 2.59 mmol) and 0.1-0.5 mol % H<sub>2</sub>PtCl<sub>6</sub> xH<sub>2</sub>O and 2-5 mol equivalents of allylamine in toluene (10 mL) were vigorously refluxed for 24 hours. The solution was passed through a sintered glass frit and evaporated to dryness under an Ar atmosphere. Three dissolving-precipitation cycles with THF and methanol were performed as stated above to obtain 1. The molecular weights of polymers were obtained by GPC. 1,1-dihydro-2,3,4,5-tetraphenylsilole with RhCl(PPh<sub>3</sub>)<sub>3</sub>, 1: isolated yield = 0.81 g, 82%,  $M_{\rm w}$  = 4355,  $M_{\rm w}/M_{\rm n}$  = 1.02, determined by SEC with polystyrene standards; 1,1-dihydro-2,3,4,5-tetraphenylsilole with Pd(PPh<sub>3</sub>)<sub>4</sub>, 1: 0.84 g, 85%,  $M_{\rm w} =$ 5638,  $M_w/M_n = 1.10$ ). 1,1-dihydro-2,3,4,5-tetraphenylgermole with RhCl(PPh<sub>3</sub>)<sub>3</sub>, poly(tetraphenyl)germole: 0.80 g, 81%,  $M_{\rm w}=3936,\ M_{\rm w}/M_{\rm n}=1.01;\ 1,1$ -dihydro-2,3,4,5-tetraphenylgermole with Pd(PPh<sub>3</sub>)<sub>4</sub>, poly(tetraphenyl)germole: 0.81 g, 82%,  $M_{\rm w} = 4221$ ,  $M_{\rm w}/M_{\rm n} = 1.02$ ) <sup>1</sup>H NMR (300.133 MHz, CDCl<sub>3</sub>):  $\delta = 6.30$ -7.90 (br, m, Ph);  ${}^{13}C\{H\}$  NMR (75.403 MHz, CDCl<sub>3</sub> ( $\delta = 77.00$ )):  $\delta = 124-130$  (br, m, Ph), 131-If less vigorous reflux conditions are used, with the 139 (germole carbons). RhCl(PPh<sub>3</sub>)<sub>3</sub> and Pd(PPh<sub>3</sub>)<sub>4</sub> catalysts, then corresponding dimers form along with lesser amounts of polymer. The dimer is less soluble and crystallizes from toluene.

While various embodiments of the present invention have been shown and described, it should be understood that modifications, substitutions, and alternatives are apparent to one of ordinary skill in the art. Such modifications, substitutions, and alternatives can be made without departing from the spirit and scope of the invention, which should be determined from the appended claims.

Various features of the invention are set forth in the appended claims.



1. A dehydrocoupling polycondensation method for synthesizing polymetalloles including:

obtaining a dihydrometallole that includes silicon or germanium atoms;
designating a reducing agent for preparation of dihydrometallole monomer;
measuring a predetermined molar percentage of said reducing agent
corresponding to a molar amount of said dihydrometallole;

selecting a catalyst; and reacting said catalyst with said dihydrometallole to obtain a polymetallole.

- 2. The method of claim 1 wherein said step of obtaining a dihydrometallole comprises reducing a dichlorometallole and subsequently catalytically dehydrocoupling the reduced dichlorometallole to yield a polymer.
- 3. The method of claim 1 wherein said step of obtaining a dihydrometallole comprises adding dichlorosilane to a solution of lithium and diphenylacetylene and subsequently catalytically dehydrocoupling a product to yield a polymer.
- 4. The method of claim 1 wherein said obtained dihydrometallole is 1,1-dihydro-2,3,4,5-tetraphenylsilole.
- 5. The method of claim 1 wherein said obtained dihydrometallole is 1,1-dihydro-2,3,4,5-tetraphenylgermole.
- 6. The method of claim 1 wherein said reducing agent is designated as LiAlH<sub>4</sub>.
- 7. The method of claim 1 wherein said catalyst is Wilkinson's catalyst, which is Rh(PPh<sub>3</sub>)<sub>3</sub>Cl.





- 8. The method of claim 7 further comprising selecting said predetermined molar percentage of said Wilkinson's catalyst to be between 1 and 5 mol %.
  - 9. The method of claim 1 wherein said catalyst is selected to be Pd(PPh<sub>3</sub>)<sub>4</sub>.
- 10. The method of claim 9 further comprising selecting said predetermined molar percentage of Pd(PPh<sub>3</sub>)<sub>4</sub> to be between 1 and 5 mol %.
- 11. The method of claim 1 wherein said catalyst is selected to a combination of H<sub>2</sub>PtCl<sub>6</sub> xH<sub>2</sub>O and allylamine.
- 12. The method of claim 11 further comprising selecting said predetermined molar percentage of said H<sub>2</sub>PtCl<sub>6</sub> xH<sub>2</sub>O to be between 0.1 and 0.5 mol % and selecting said predetermined molar percentage of allylamine to be between 200 and 400 mol %.
- 13. A catalytic dehyrdocoupling method for synthesizing metallole copolymers according to the following equation:

where R is a H or an alkyl or aryl group selected from the group consisting of Me or Ph; and

where M is selected from the group consisting of Si and Ge.

14. A Wurtz coupling polycondensation method for synthesizing metallole copolymers according to the following equations:



where Ph is a phenyl group, Me is a methyl group, and R is Me or Ph; where the pair  $R^1$  and  $R^2$  are selected from the group consisting of:  $R^1$ = H and  $R^2$ = Me;  $R^1$ = H and  $R^2$ = Ph;  $R^1$ = Ph and  $R^2$ = Ph; and  $R^2$ = H; and

where the pair of  $R^3$  and  $R^4$  are selected from the group consisting of:  $R^3$ = H and  $R^4$ = Me;  $R^3$ = H and  $R^4$ = Ph; and  $R^4$ = Ph and  $R^4$ = Ph.

15. A catalytic dehyrdocoupling method for synthesizing metallole polymers according to the following equation:

16. A method for detecting an analyte that may be present in ambient air or complex aqueous media comprising:

providing a polymer or copolymer containing a metalloid-metalloid backbone;

exposing said polymer or copolymer to a suspected analyte or a system suspected of including the analyte; and



measuring a quenching of photoluminescence of the metallole polymer or copolymer exposed to said system.

- 17. The method of claim 16 further comprising selecting said provided polymer or copolymer to be a polymer or copolymer containing tetraphenylsilole.
- 18. The method of claim 16 further comprising selecting said provided polymer or copolymer to be a polymer or copolymer containing tetraphenylgermole.
- 19. The method of claim 16 further comprising selecting a metalloid-metalloid backbone of said provided polymer or copolymer group of Si-Si, Ge-Ge, and Si-Ge.
- 20. The method of claim 16 wherein said step of providing a polymer or copolymer further comprises casting a thin film of said provided metallole polymer or copolymer.
- 21. The method of claim 20 further comprising depositing said prepared thin film on a glass substrate.
- 22. The method of claim 16 wherein said step of exposing said polymer or copolymer includes submerging said polymer or copolymer in an aqueous solvent.
- 23. The method of claim 16 wherein said step of exposing said polymer or copolymer includes submerging said polymer or copolymer in an organic solvent.
- 24. The method of claim 16 further comprising dissolving the polymer or copolymer in an organic solvent from the group consisting of toluene or THF.



- 25. The method of claim 16 wherein said step of exposing said polymer or copolymer includes submerging said polymer or copolymer in aqueous inorganic acids.
- 26. The method of claim 25 further comprising selecting said aqueous inorganic acids from the group consisting of H<sub>2</sub>SO<sub>4</sub> and HF.
- 26. The method of claim 16 wherein said step of measuring a quenching of photoluminescence includes subjecting said polymer or copolymer to fluorescence spectrometry.
- 27. The method of claim 16 wherein said step of providing a polymer or copolymer comprises dissolving the polymer or copolymer in solution.
- 28. The method of claim 16 wherein said step of providing a polymer or copolymer comprises producing a colloid of the polymer or copolymer.
- 29. An inorganic polymer sensor for detecting nitroaromatic compounds comprising:

a substrate; and

a thin film of a metallole polymer or copolymer deposited on said substrate.

- 30. The sensor of claim 29 wherein said substrate is glass.
- 31. The sensor of claim 29 wherein said metallole polymer or copolymer is represented by the structure



where R is an alkyl group selected from the group consisting of H, Me, or Ph; and

where M is selected from the group consisting of Si and Ge.

32. The sensor of claim 29 wherein said metallole polymer or copolymer is represented by the structure

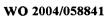
where Ph is a phenyl group and Me is a methyl group.

33. The sensor of claim 29 wherein said metallole polymer or copolymer is represented by the structure

where Ph is a phenyl group and Me is a methyl group; and

where the pair of  $R^3$  and  $R^4$  are selected from the group consisting of:  $R^3 = H$  and  $R^4 = Me$ ;  $R^3 = H$  and  $R^4 = Ph$ ; and  $R^3 = Ph$  and  $R^4 = Ph$ .

34. The sensor of claim 29 wherein said metallole polymer or copolymer is represented by the structure





where the pair of  $R^1$  and  $R^2$  are selected from the group consisting of  $R^1$ = H and  $R^2$ = Me;  $R^1$ = H and  $R^2$ = Ph; and  $R^1$ = Ph and  $R^2$ = Ph.



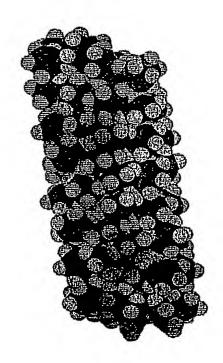
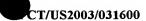


FIG. 1

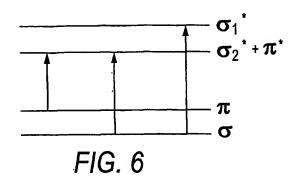
where R is a H or an alkyl or aryl group selected from the group consisting of Me or Ph; and where M is selected from the group consisting of Si and Ge

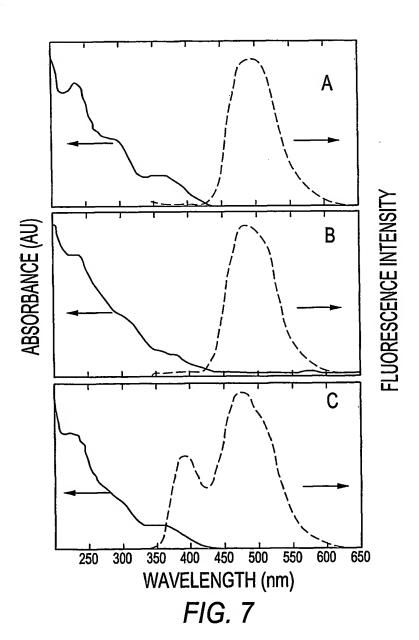
FIG. 2



$\begin{array}{cccccccccccccccccccccccccccccccccccc$				$\lambda_{abs}\pi - \pi^*$					•	
M <sub>W</sub> Mn         (nm)         \$\mathcal{A}_{fluo}(nm)\$         PA         TNT         DNT         NB           6.2 × 10³         5.4 × 10³         368, 314         513         11 000         4340         2420         1200           4.6 × 10³         368, 302         499         6710         2050         1010         320           4.6 × 10³         4.4 × 10³         368, 302         510, 385         8910         3050         1730         753           4.4 × 10³         4.2 × 10³         370, 318         491         9120         3050         1730         753           4.5 × 10³         4.1 × 10³         370, 318         491         9120         3040         2380         1230           4.5 × 10³         4.1 × 10³         368, 320         488         10 700         3940         2310         735           4.8 × 10³         4.8 × 10³         364, 318         493         10 800         3430         2340         864           5.0 × 10³         4.4 × 10³         364, 304         483, 400         10 300         3990         2570         1140           4.1 × 10³         3.9 × 10³         364, 304         486, 400         9990         3330         2010				G-G,+	*E	$K_{SV}(M^{-1})$	$K_{SV}(M^{-1})$	$K_{SV}(M^{-1})$	$K_{SV}(M^{-1})$	c
6.2 x 10³       5.4 x 10³       368,314       513       11 000       4340       2420       1200         4.6 x 10³       4.4 x 10³       368,302       499       6710       2050       1010       320         4.6 x 10³       4.4 x 10³       36,302       499       6710       2050       1010       320         4.5 x 10³       4.2 x 10³       370,318       491       9120       3520       2060       1150         4.5 x 10³       4.1 x 10³       370,318       491       9120       3520       2060       1150         4.6 x 10³       4.1 x 10³       370,320       488       10 700       3940       2380       1230         4.8 x 10³       4.1 x 10³       364,318       493       10 800       3430       2330       965         5.0 x 10³       4.8 x 10³       364,304       483,400       10 300       3990       2570       1140         4.3 x 10³       4.2 x 10³       364,304       486,400       9990       3330       2210       986         4.1 x 10³       3.9 x 10³       364,304       480,402       9840       2150       936         5.4 x 10³       5.0 x 10³       364,304       480,402       9840	polymers	Mw	Mn	(nm)	$\lambda_{\rm fluo}$ (nm)	PA	TNT	DNT	B	t(x10 <sup>-3</sup> s)
4.6 x 10³         4.4 x 10³         368,302         499         6710         2050         1010         320           5.5 x 10³         5.0 x 10³         364,302         510,385         8910         3050         1730         753           4.4 x 10³         5.0 x 10³         370,318         491         9120         3520         2060         1150           4.4 x 10³         4.2 x 10³         370,320         488         10 700         3940         2380         1230           4.5 x 10³         4.1 x 10³         368,320         489         8420         3030         2010         735           4.8 x 10³         4.8 x 10³         364,318         493         10 800         3430         2340         864           4.6 x 10³         4.0 x 10³         364,304         486,400         10 300         3990         2570         1140           4.4 x 10³         3.9 x 10³         364,304         486,400         9990         3330         2010         965           5.0 x 10³         3.9 x 10³         364,304         484,400         8740         3430         2210         986           5.0 x 10³         3.9 x 10³         364,304         480,402         9840         3340	-	62 x 10 <sup>3</sup>	5.4 x 10 <sup>3</sup>	368, 314	513	11 000	4340	2420	1200	0.70°
5.5 x 10 <sup>3</sup> 5.0 x 10 <sup>3</sup> 364, 302       510, 385       8910       3050       1730       753         4.4 x 10 <sup>3</sup> 4.2 x 10 <sup>3</sup> 370, 318       491       9120       3520       2060       1150         4.5 x 10 <sup>3</sup> 4.1 x 10 <sup>3</sup> 370, 320       488       10 700       3940       2380       1230         4.8 x 10 <sup>3</sup> 4.1 x 10 <sup>3</sup> 368, 320       489       8420       3030       2010       735         5.0 x 10 <sup>3</sup> 4.8 x 10 <sup>3</sup> 364, 318       493       10 800       3430       2340       864         4.6 x 10 <sup>3</sup> 4.0 x 10 <sup>3</sup> 366, 324       505, 385       9350       3690       2570       1140         4.9 x 10 <sup>3</sup> 4.2 x 10 <sup>3</sup> 364, 304       486, 400       9990       3330       2000       965         4.1 x 10 <sup>3</sup> 3.9 x 10 <sup>3</sup> 364, 304       484, 400       8740       3430       2210       986         5.0 x 10 <sup>3</sup> 5.0 x 10 <sup>3</sup> 364, 304       480, 402       9840       3340       2150       936	٠ ،	46×10 <sup>3</sup>	44×10 <sup>3</sup>	368, 302	499	6710	2050	1010	320	0.28 <sup>d</sup>
4.4 × 10 <sup>3</sup> 4.2 × 10 <sup>3</sup> 370,318       491       9120       3520       2060       1150         4.5 × 10 <sup>3</sup> 4.1 × 10 <sup>3</sup> 370,320       488       10 700       3940       2380       1230         4.8 × 10 <sup>3</sup> 4.1 × 10 <sup>3</sup> 368,320       489       8420       3030       2010       735         5.0 × 10 <sup>3</sup> 4.8 × 10 <sup>3</sup> 364,318       493       10 800       3430       2330       965         4.6 × 10 <sup>3</sup> 4.6 × 10 <sup>3</sup> 366,324       505,385       9350       3690       2570       1140         4.5 × 10 <sup>3</sup> 4.4 × 10 <sup>3</sup> 364,304       486,400       9990       3330       2000       965         4.1 × 10 <sup>3</sup> 3.9 × 10 <sup>3</sup> 364,304       484,400       8740       3430       2210       986         5.0 × 10 <sup>3</sup> 5.0 × 10 <sup>3</sup> 364,304       480,402       9840       3340       2150       936	1 67	55×103	$5.0 \times 10^3$	364, 302	510, 385	8910	3050	1730	753	0.43
4.5 x 10 <sup>3</sup> 4.1 x 10 <sup>3</sup> 370,320       488       10 700       3940       2380       1230         4.8 x 10 <sup>3</sup> 4.1 x 10 <sup>3</sup> 368,320       489       8420       3030       2010       735         5.0 x 10 <sup>3</sup> 4.8 x 10 <sup>3</sup> 364,318       493       10 800       3430       2330       965         4.6 x 10 <sup>3</sup> 4.0 x 10 <sup>3</sup> 366,324       505,385       9350       3680       2340       864         4.9 x 10 <sup>3</sup> 4.4 x 10 <sup>3</sup> 364,304       483,400       10 300       3990       2570       1140         4.4 x 10 <sup>3</sup> 4.2 x 10 <sup>3</sup> 364,304       486,400       9990       3330       2000       965         5.0 x 10 <sup>3</sup> 3.9 x 10 <sup>3</sup> 364,304       484,400       8740       3430       2210       986         5.0 x 10 <sup>3</sup> 5.0 x 10 <sup>3</sup> 364,306       480,402       9840       3340       2150       936	9 4	4 4 x 10 <sup>3</sup>	$4.2 \times 10^3$	370, 318	491	9120	3520	2060	1150	2.33
4.8 × 10 <sup>3</sup> 4.1 × 10 <sup>3</sup> 368,320       489       8420       3030       2010       735         5.0 × 10 <sup>3</sup> 4.8 × 10 <sup>3</sup> 364,318       493       10 800       3430       2330       965         4.6 × 10 <sup>3</sup> 4.0 × 10 <sup>3</sup> 366,324       505,385       9350       3680       2340       864         4.9 × 10 <sup>3</sup> 4.4 × 10 <sup>3</sup> 364,304       483,400       10 300       3990       2570       1140         4.4 × 10 <sup>3</sup> 4.2 × 10 <sup>3</sup> 364,304       486,400       9990       3330       2000       965         4.1 × 10 <sup>3</sup> 3.9 × 10 <sup>3</sup> 364,304       484,400       8740       3430       2210       986         5.0 × 10 <sup>3</sup> 5.0 × 10 <sup>3</sup> 364,306       480,402       9840       3340       2150       936	- LC	45×10 <sup>3</sup>	4.1 x 10 <sup>3</sup>	370,320	488	10 700	3940	2380	1230	1.34
5.0×10 <sup>3</sup> 4.8×10 <sup>3</sup> 364,318 493 10 800 3430 2330 965 4.6×10 <sup>3</sup> 4.0×10 <sup>3</sup> 366,324 505,385 9350 3680 2340 864 4.9×10 <sup>3</sup> 4.4×10 <sup>3</sup> 364,304 483,400 10 300 3990 2570 1140 4.4×10 <sup>3</sup> 3.9×10 <sup>3</sup> 364,304 486,400 9990 3330 2000 965 5.4×10 <sup>3</sup> 5.0×10 <sup>3</sup> 364,306 480,402 9840 3340 2150 936	o cc	48 x 103	4.1 x 10 <sup>3</sup>	368, 320	489	8420	3030	2010	735	2.20
4.6 x 10 <sup>3</sup> 4.0 x 10 <sup>3</sup> 366, 324       505, 385       9350       3680       2340       864         4.9 x 10 <sup>3</sup> 4.0 x 10 <sup>3</sup> 364, 304       483, 400       10 300       3990       2570       1140         4.4 x 10 <sup>3</sup> 4.2 x 10 <sup>3</sup> 364, 304       486, 400       9990       3330       2000       965         4.1 x 10 <sup>3</sup> 3.9 x 10 <sup>3</sup> 364, 304       484, 400       8740       3430       2210       986         5.0 x 10 <sup>3</sup> 5.0 x 10 <sup>3</sup> 364, 306       480, 402       9840       2150       936	<b>&gt;</b>	50 x 103	48×10 <sup>3</sup>	364, 318	493	10 800	3430	2330	965	0.62
4.9×10 <sup>3</sup> 4.4×10 <sup>3</sup> 364,304 483,400 10 300 3990 2570 1140 4.4×10 <sup>3</sup> 4.2×10 <sup>3</sup> 364,304 486,400 9990 3330 2000 965 4.1×10 <sup>3</sup> 3.9×10 <sup>3</sup> 364,304 484,400 8740 3430 2210 986 5.4×10 <sup>3</sup> 5.0×10 <sup>3</sup> 364,306 480,402 9840 3340 2150 936	. ∝	4.6 x 10 <sup>3</sup>	4.0 x 10 <sup>3</sup>	366, 324	505, 385	9350	3680	2340	864	2.70
4.4 x 10 <sup>3</sup> 4.2 x 10 <sup>3</sup> 364, 304 486, 400 9990 3330 2000 965 4.1 x 10 <sup>3</sup> 3.9 x 10 <sup>3</sup> 364, 304 484, 400 8740 3430 2210 986 5.4 x 10 <sup>3</sup> 5.0 x 10 <sup>3</sup> 364, 306 480, 402 9840 3340 2150 936	o	4 9 x 103	44×10 <sup>3</sup>	364, 304	483, 400	10 300	3990	2570	1140	0.27
3.9 x 10 <sup>3</sup> 364, 304 484, 400 8740 3430 2210 986 5.0 x 10 <sup>3</sup> 364, 306 480, 402 9840 3340 2150 936	• Ç	4 4 x 103	42×103	364, 304	486, 400	0666	3330	2000	965	0.35
5.0 x 10 <sup>3</sup> 364 306 480 402 9840 3340 2150 936	÷ ÷	4.1 x 10 <sup>3</sup>	3.9 x 10 <sup>3</sup>	364, 304	484, 400	8740	3430	2210	986	0.26
	: 5	54×10 <sup>3</sup>	$5.0 \times 10^{3}$	364, 306	480, 402	9840	3340	2150	936	0.22

FIG. 5





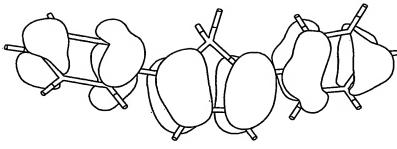


FIG. 8A

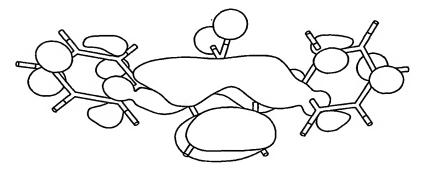
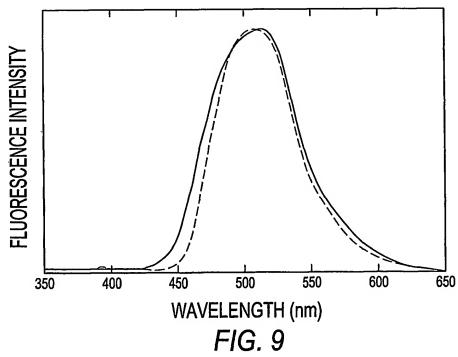
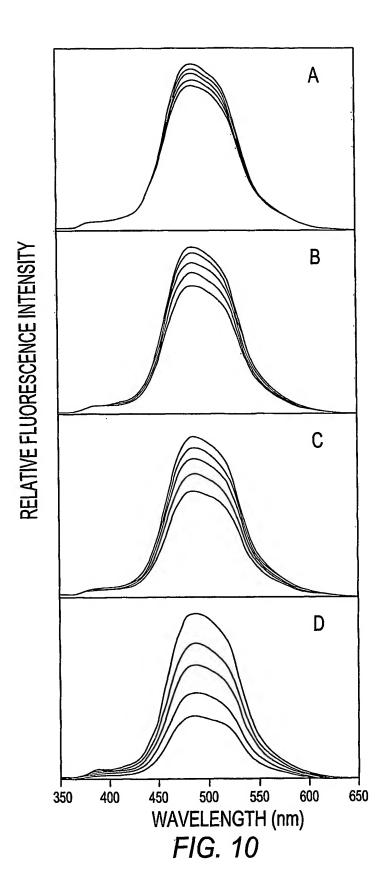


FIG. 8B





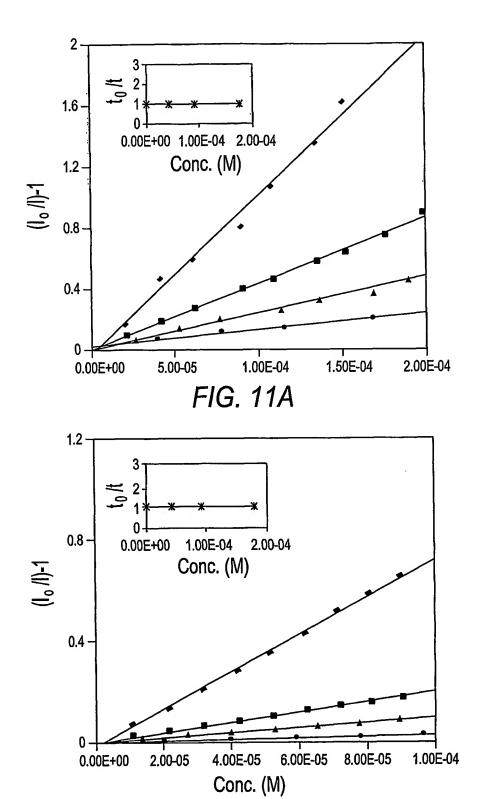
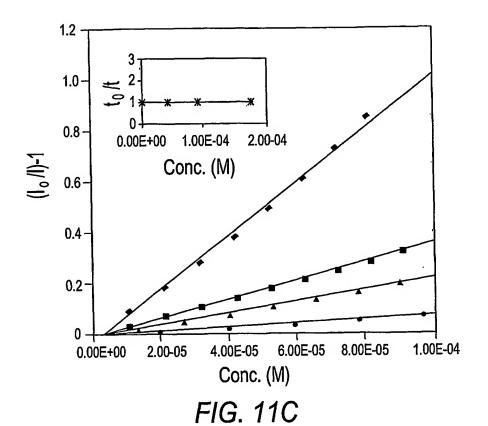


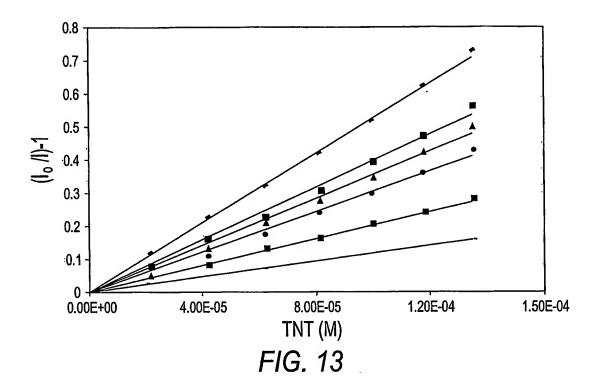
FIG. 11B



NORMALIZED INTENSITY

TIME (ns)

FIG. 12



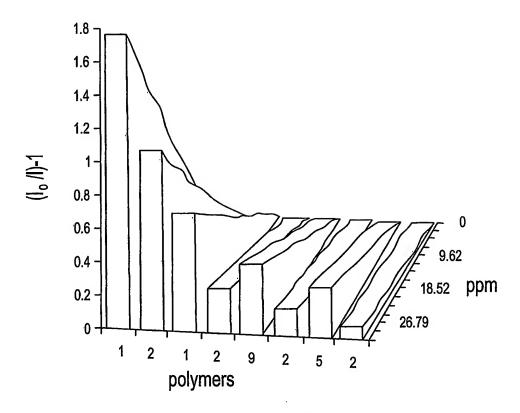


FIG. 15

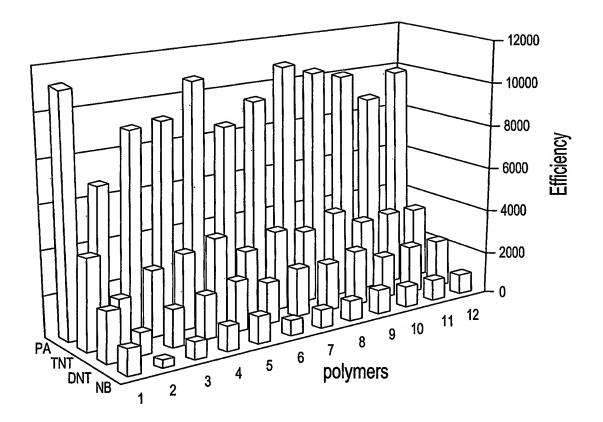


FIG. 16

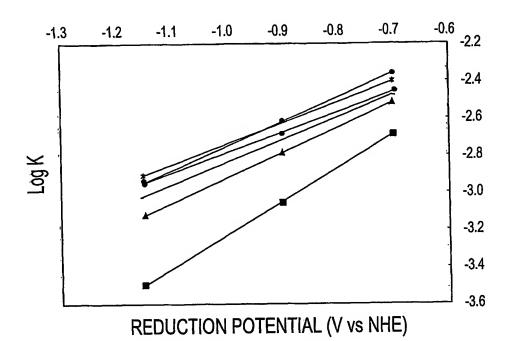
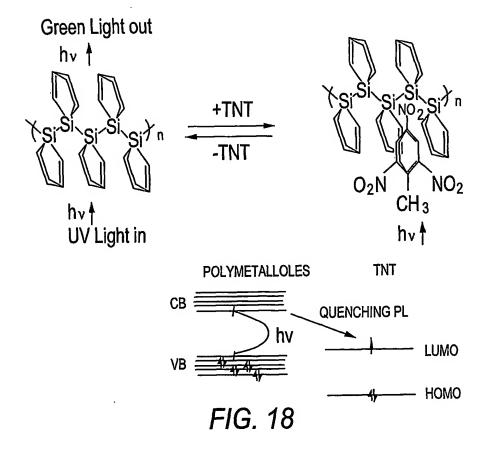


FIG. 17



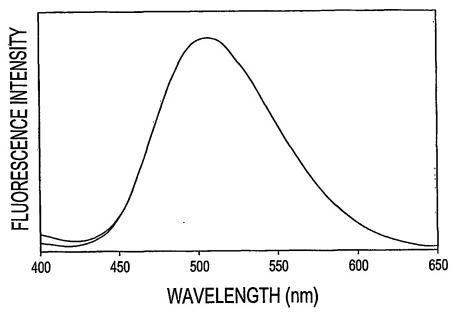


FIG. 19

FIG. 20

(19) World Intellectual Property Organization International Bureau



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- (74) Agents: FALLON, Steven, P. et al.; Greer, Burns & Crain, Ltd., Suite 2500, 300 S. Wacker Drive, Chicago, IL 60606
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[Continued on next page]

SYNTHESIS AND USE OF INORGANIC POLYMER SENSOR FOR DETECTING NITROAROMATIC (54) Title: COMPOUNDS

where R is a H or an alkyl or aryl group selected from the group consisting of Me or Ph; and where M is selected from the group consisting of Si and Ge

(57) Abstract: A dehydrocoupling polycondensation method for synthesizing polymetalloles including obtaining a dihydrometala predetermined molar percentage of the reducing agent corresponding to a molar amount of the dihydrometanoie, selecting a can alyst, and reacting the catalyst with the dihydrometallole to obtain a polymetallole. A method for detecting an analyte that may alyst, and reacting the catalyst with the dihydrometallole to obtain a polymetallole. A method for detecting an analyte that may alyst, and reacting the catalyst with the dihydrometallole to obtain a polymer or copolymer containing a metalloid-metalloid lole that includes silicon or germanium atoms, designating a reducing agent for preparation of dihydrometallole monomer, measuring backbone, exposing the polymer or copolymer to a suspected analyte or a system suspected of including the analyte, and measuring a quenching of photoluminescence of the metallole polymer or copolymer exposed to the system.

14/058841 A3

#### Published:

- with international search report
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International application No.

		FC1/0303/3100	0		
A. CLA IPC(7) US CL	SSIFICATION OF SUBJECT MATTER : C07F 7/08, 7/30; B32B 9/00; B05D 1/36; C03 : 556/87, 95, 406; 528/495, 485, 492, 495, 501	RG 77/003 C08F 6/00	_		
According to	International Patent Classification (IPC) or to both r	national classification and IPC	_		
	LDS SEARCHED		-		
U.S. : 5:	ocumentation searched (classification system followed 56/87, 95, 406; 528/495, 485, 492, 495, 501; 427/407	by classification symbols) 7.1, 407.2; 428/690, 917			
Documentad	ion searched other than minimum documentation to the	ne extent that such documents are included	in the fields scarched		
Blectronic de CAPLUS and	ata base consulted during the international search (nat d EAST Databases	ne of data base and, where practicable, sear	ch terms used)		
C. DOC	UMENTS CONSIDERED TO BE RELEVANT				
Category *	Citation of document, with indication, where	appropriate, of the relevant passages	Relevant to claim No		
A	US 6,169,193 B1 (WEST ot al.) 02 January 2001, 5	ee entire document.	1-34		
٨	US 5,498,736 A (TAMAO et al.) 12 March 1996, see entire document.				
A	reaction using Group IV metallocene catalysis, Journal of Organometallic Chemistry, 1995, Vol. 499, pp. 199-204, see entire document.				
A	WOO et al., Dehydrocoupling Synthesis and Optoe Molecular Crystals and Liquid Crystals, 2000, Vol.	lectronio Properties of Polysilole, 349, pp. 87-90, see entire document.	1-34		
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	documents are listed in the continuation of Box C.	See patent family armex.	<u> </u>		
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